

114826 BULK COMMIT PRODUCTION ORDERS

1 INTRODUCTION

Production Maintenance in Apparel21 requires orders to be committed when they are “started” so that work tickets and receipts can occur.

Where the production process is short and fast, the added overhead of having to “commit” production orders before printing work tickets seems un-necessary. There is now a way to do this in bulk.

2 BENEFITS

- ✓ Faster to process production in Apparel21

3 ASSUMPTIONS/LIMITATIONS

- The following features can **NOT** be used if using this bulk method of committing production orders:
 - o Automatically reserving raw materials that are batch tracked – system parameter
 - o Automatically printing garment labels – will NOT run
 - o “Required” stock update for raw materials where batch tracking is used (Required Stock system parameter) is out of scope

4 SETUP

4.1 WORKGROUP SECURITY

This new feature is security controlled.

Configure security in *Workgroup Security* menu entry under *Production > Bulk Commit Production Orders*.

Only users with E-dit security for

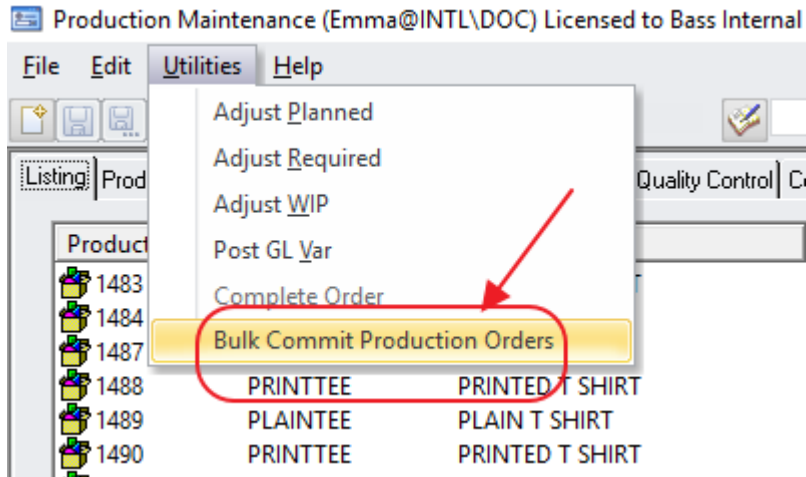
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Printer Setup
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Production
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Products
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Purchasing
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Retail
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Form Name
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Bulk Commit Production Orders
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Bulk Complete Production Orders

5 DESCRIPTION / USAGE

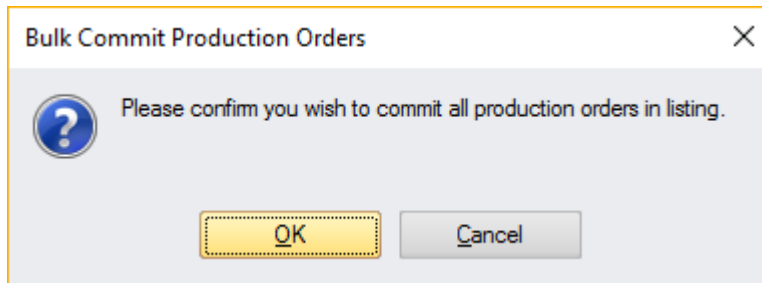
This feature is accessed via the *Production Maintenance* menu entry. The process to use this is:

1. Query all production orders to be committed

2. Select *Utilities > Bulk Commit Production Orders*



3. Click OK on the confirmation screen



4. See feedback of results. Orders that cannot be committed will be skipped and result error text displayed on screen.

Production Order Number	Result
1405	Production order not in planned stage
1406	Production order not in planned stage
1407	Production order not in planned stage
1409	Production order not in planned stage
1411	Production order not in planned stage
1412	Production order not in planned stage
1414	Production order not in planned stage
1415	Production order not in planned stage
1417	Production order not in planned stage
1418	Production order not in planned stage
1419	Committed
1420	Quantity does not exist for this production order
1421	Quantity does not exist for this production order
1422	Quantity does not exist for this production order
1423	Quantity does not exist for this production order
1424	Quantity does not exist for this production order
1425	Quantity does not exist for this production order
1426	Quantity does not exist for this production order
1427	Production order not in planned stage
1428	Committed
1429	Production order not in planned stage
1430	Production order not in planned stage
1431	Production order not in planned stage
1432	Production order not in planned stage
1433	Production order not in planned stage
1434	Quantity does not exist for this production order

OK

The follow errors can occur:

Error returned	How to fix?
Production order not in planned stage	This order is either already committed or completed.
Quantity does not exist for this production order	Find the order and enter quantities on the <i>Production</i> tab.
At least one stage must have an estimated finish date	This order cannot be committed as estimated finish date not applied to stages. Will need to load this order and enter estimated finish date on the <i>Production</i> tab.
Production order was locked by KALV at 04/06/2019 11:00:54 AM	Contact person who has locked order and get them to exit order. Then try to commit again in a second session.
Issue warehouse not defined	Find order and set the Issue Warehouse on the
Workflow error - Trigger T_PRODUCTION_ORDER_APPROVAL returned invalid results= xxxx	

No workflow approval to commit this Production Order	
Component reservation for stylecode clrcode sizeval requires batch information	
Production order not found	
No style specified on production order	
There is no locked 'sBomStatusForCommit' BOM available for product	
TUN production order cannot be committed from this function	
Quantity does not exist for this production order	